

## Specifications

### Service Data

B823H15307001

#### Clutch

Unit: mm (in)

Item	Standard		Limit
	No. 1	No. 2 & 3	
Clutch drive plate thickness	No. 1	2.92 – 3.08 (0.115 – 0.121)	2.62 (0.103)
	No. 2 & 3	3.72 – 3.88 (0.146 – 0.153)	3.42 (0.135)
Clutch drive plate claw width	No. 1	13.85 – 13.96 (0.542 – 0.550)	13.05 (0.514)
	No. 2 & 3	13.90 – 14.00 (0.547 – 0.551)	13.10 (0.516)
Clutch driven plate distortion	—		0.10 (0.004)
Clutch spring free length	37.13 (1.462)		35.3 (1.39)
Clutch master cylinder bore	14.000 – 14.043 (0.5512 – 0.5529)		—
Clutch master cylinder piston diam.	13.957 – 13.984 (0.5495 – 0.5506)		—
Clutch release cylinder bore	33.600 – 33.662 (1.3228 – 1.3253)		—
Clutch release cylinder piston diam.	33.550 – 33.575 (1.3209 – 1.3218)		—
Clutch fluid type	Brake fluid DOT 4		—

### Tightening Torque Specifications

B823H15307002

Fastening part	Tightening torque			Note
	N·m	kgf·m	lb·ft	
Air bleeder valve (Clutch)	6	0.6	4.5	☞(Page 5C-5) / ☞(Page 5C-6)
Clutch master cylinder holder bolt	10	1.0	7.0	☞(Page 5C-8)
Clutch hose union bolt	23	2.3	16.5	☞(Page 5C-9) / ☞(Page 5C-12)
Clutch lever pivot bolt	1.0	0.1	0.7	☞(Page 5C-10)
Clutch lever pivot bolt lock-nut	6.0	0.6	4.5	☞(Page 5C-10)
Clutch release mounting bolt	10	1.0	7.0	☞(Page 5C-12)
Clutch spring support bolt	23	2.3	16.5	☞(Page 5C-18)
Clutch sleeve hub nut	150	15.0	108.5	☞(Page 5C-19)
Clutch spring set bolt	10	1.0	7.0	☞(Page 5C-20)
Clutch cover bolt	10	1.0	7.0	☞(Page 5C-21)

#### NOTE

The specified tightening torque is also described in the following.

“Clutch Hose Routing Diagram (Except for E-33) (Page 5C-2)”

“Clutch Hose Routing Diagram (For E-33) (Page 5C-3)”

“Clutch Control System Components (Page 5C-7)”

“Clutch Components (Page 5C-14)”

#### Reference:

For the tightening torque of fastener not specified in this section, refer to “Tightening Torque List in Section 0C (Page 0C-9)”.